FIG.1

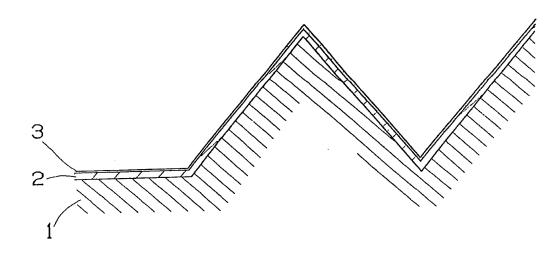


FIG.2

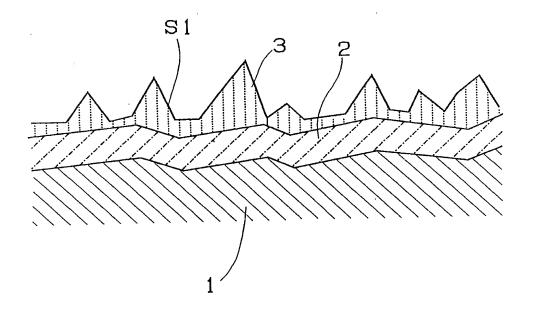


FIG.3

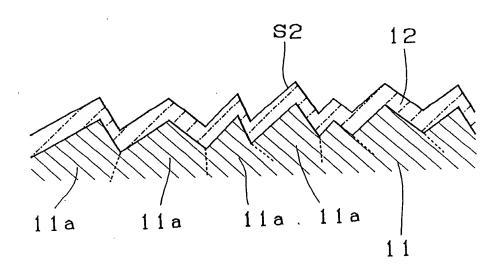


FIG.4

Relationship between heat treatment temperature T (1hr) and surface roughness R max

